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Compressive consolidation of strongly aggregated particle gels

Ryohei Seto^{a)}

Levich Institute, The City College of New York, 140th Street and Convent Avenue, New York 10031 and Max Planck Institute for Polymer Research, Ackermannweg 10, 55128 Mainz, Germany

Robert Botet

Laboratoire de Physique des Solides, UMR8502, Université Paris-Sud, Bât 510, 91405 Orsay, France

Martine Meireles

Laboratoire de Génie Chimique, UMR 5503, Université Toulouse III, 31 062 Toulouse, France

Günter K. Auernhammer

Max Planck Institute for Polymer Research, Ackermannweg 10, 55128 Mainz, Germany

Bernard Cabane

PMMH, UMR 7636, ESPCI, 75231 Paris cedex 05, France

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Synopsis

The compressive yield stress of particle gels shows a highly nonlinear dependence on the packing fraction. We have studied continuous compression processes and discussed the packing-fraction dependence with the particle-scale rearrangements. The two-dimensional simulation of uniaxial compression was applied to fractal networks, and the required compressive stresses were evaluated for a wide range of packing fractions that approached close packing. The compression acts to reduce the size of the characteristic structural entities (i.e., the correlation length of the structure). We observed three stages of compression: (I) Elastic-dominant regime; (II) single-mode plastic regime, where the network strengths are determined by the typical length scale and the rolling mode; and (III) multimode plastic regime, where sliding mode and connection breaks are important. We also investigated the way of losing the fractal correlation under compression. It turns out that both fractal dimension D_f and correlation length ξ start to change from the early

^{a)}Author to whom correspondence should be addressed; electronic mail: setoryohei@me.com

I. INTRODUCTION

Particle gels form in suspensions if short-range attractions act between contacting surfaces of particles. Depending on the strength of the attraction, one can distinguish them as two types: Strongly and weakly aggregated particle gels [Larson (1999)]. In strongly aggregated particle gels, on which we focus in this work, particles once joined hardly separate at room temperature [Witten and Pincus (2004)]. The attractions also prevent tangential displacements of contacting particles [Dinsmore (2010)], thus particles form sample-spanning loose networks. Their remarkable and complex mechanical properties under external stress are essentially due to the response of a deformable disordered network formed with all the particles.

Under shear stress, one can sketch out deformation of a particle gel as follows [Nguyen and Boger (1992)]:

- The system is elastic under very low stresses. If the stress is released, the system comes back to the original shape.
- For larger stress, a particle gel may undergo finite deformations, though it does not flow. This is the plastic regime and it gives malleability, i.e., the system mostly keeps the deformed shape if stress is released.
- Beyond a yield stress, the particles network is ruptured and the particle gel flows.

Fluids exhibiting these behavior are called *yield stress* (or *Bingham plastic*) fluids [Nguyen and Boger (1992); Denn and Bonn (2011)]. Since the yield stress is the highest stress that can prevent flow, it can be considered as the strength of particle gels. Naturally, this strength relates to the strength of the particle connections. In a particle gel under shear stress, transmitting stresses break a portion of particle connections and the sample-spanning network is torn apart. The yield stress of particle gels is higher when the packing fraction of particles is larger. In many cases, this variation appears to follow a power-law with exponents between 4 and 5 [Channell and Zukoski (1997)].

Under compressive stress, the behavior of a particle gel looks different, due to confinement [de Kretser et al. (2003); Stickland and Buscall (2009)]. Compressive stress appears naturally in a number of applications, for example, paste drying [Brown et al. (2002)] or ceramic processing [Lewis (2000)]. Osmotic compression is a generic important case. In this kind of compression process, liquid removal tends to pack the particles into a smaller volume. As long as the applied stress is lower than the strength of the gel, it will retain the volume. If the stress exceeds a compressive yield stress P_y , network restructuring leads to the loss of a part of the liquid phase, and particles reorganize into a smaller volume [Buscall et al. (1987)]. The deformation stops when the mechanical resistance of the network equals the stress. Thus, unlike the shear case, deformation does not continue with a constant applied stress [Buscall and White (1987)]. The growth of mechanical resistance, i.e., compressive consolidation, also shows a highly nonlinear dependence on the packing fraction, typically power-law relations $P_y \sim \phi^{\lambda}$ with exponents between 3.2 and 4.5 [Miller et al. (1996); Green and Boger (1997); Gisler et al. (1999); Madeline et al. (2007); Parneix et al. (2009)].

The highly nonlinear dependency of the compressive yield stress P_y on the packing fraction ϕ relates to the heterogeneity of the network structure of particles [Buscall *et al.* (1987)]. The fractal model [Brown (1986); Shih *et al.* (1990); Potanin and Russel (1996); Mewis and Wagner (2011)] successfully captures such packing-fraction dependence of

rheological proprieties by considering the characteristic structure of strongly aggregated particle gels. In the model, a particle gel is assumed to be an assembly of fractal flocssuch structural correlation is evidenced by scattering observations [Dietler et al. (1986); Poon and Haw (1997)]. The entire sample is filled up with flocs of a fractal dimension $D_{\rm f}$, and the correlation length ξ is equivalent or proportional to the average size of the flocs. Thus, the correlation length ξ can be associated with the packing fraction ϕ by using the fractal dimension D_f : $\xi/a = c\phi^{-1/(d-D_f)}$, where d and c are the spatial dimension. sion and proportional coefficient. Under this assumption, a gel of a higher packing fraction consists of a higher number of smaller flocs of the same fractal dimension $D_{\rm f}$. By deducing average mechanical responses of the flocs, the fractal model predicts a powerlaw dependence of the shear modulus on ϕ with an exponent $(d+D_{\rm bb})/(d-D_{\rm f})$, where $D_{\rm bb}$ is the fractal dimension of the backbone structure. Although this theoretical prediction has often been cited in the literature, we should pay attention to the scope of the model. Since fractal correlation yields in the formation process of particle gels, there is no clear reason for $D_{\rm f}$ and $D_{\rm bb}$ to be kept constant during the compression process. Actually, some scattering observations indicate that the compression process changes the local structure (fractal dimension) [Madeline et al. (2007); Parneix et al. (2009)]. To make progress in macroscopic modeling of aggregated colloidal or particle gels [Flatt and Bowen (2006); Lester et al. (2010)], we need to settle such microstructural issues.

There is a recent two-dimensional (2D) simulation work to support the application of the fractal model to compression processes [Gilabert *et al.* (2008)]. Gels which were (i) directly prepared to the packing fraction ϕ or (ii) prepared by compression from a lower packing-fraction gel $\phi' < \phi$ showed the same structural characteristics. However, the investigated range of packing fractions was relatively high (0.47 < ϕ < 0.78). Since the fractal model targets on strongly aggregated gels, we should compare simulations at lower packing fractions. Indeed, our 2D simulation investigates a wider range of packing fractions (0.12 < ϕ < 0.74).

This article reports results of numerical simulation for compression of particulate networks to discuss the consolidation behavior with restructuring. Experimentally observed time evolution of compressed gels should be affected by both the hydrodynamic and network resistances [Manley et al. (2005b); Kim et al. (2007); Brambilla et al. (2011)]. But, we here focus on studying the latter; our simulation work investigates the quasistatic structural evolution determined by the balance between external stresses and network strength at long time. This limitation to quasistatic aspects is common with the abovementioned fractal model. So, compression considered in this work is sufficiently slow, such as osmotic compression. A contact model developed in granular physics is employed to simulate sticky and breakable connections between contacting particles, instead of using models which have been proposed for particulate/colloidal gels [Botet and Cabane (2004); Del Gado and Kob (2010)]. In granular physics, there are many prior studies to investigate cohesive granular system [Iwashita and Oda (1998); Tomas (2007)]. Their simulation methods are an extension of the discrete element method (DEM) [Cundall and Strack (1979)]; the rolling friction has been additionally included into the contact model. Though our target is a suspension system, the spirit of the modeling is almost the same. In granular physics, there are also some studies on compression of cohesive powders [Kadau et al. (2002); Bartels et al. (2005); Wolf et al. (2005); Gilabert et al. (2007, 2008)], which obtained many common insights with our study. 2D simulation results are reported here. One obvious benefit of studying 2D systems is easy recognition of the structure changes. Though the density-density correlation is an effective tool to capture special sorts of heterogeneous structures, it might not capture all features of random structures. 2D experimental system has also been studied to observe the microstructure change under shear [Masschaele *et al.* (2009)]. Though we do not expect qualitative difference between 2D and 3D systems, this point should be checked by 3D simulation of the same modeling, which we hope to report in future work.

II. METHOD

A. Initial configuration: Fractal gel

We use fractal aggregation models to generate the initial configurations. Networks of particles are formed in a rectangle box of sides L_x and L_y with periodic boundary conditions. We combine two processes. The first step models a formation process of fractal clusters in the dilute limit; the reaction-limited hierarchical cluster-cluster aggregation model was employed [Jullien and Botet (1987)]. Each cluster consists of $N_{\rm floc}$ particles. The second step is to build a network with them. $N_{\rm cl}$ of the generated clusters are randomly placed in the box while avoiding overlap with each other and then they are moved with a random walk. Collisions of clusters always lead to coalescence, so a single cluster is formed in the periodic boundary space after a while [see, e.g., Fig. 7(a), below]. Thus, we can generate random networks of a packing fraction $\phi = \pi a^2 N_{\rm cl} N_{\rm floc} / L_x L_y$, where a is the radius of a particle.

One can deduce structural features of the formed networks by evaluating the density-density correlation function C(r) (see Appendix). We prepared ten samples of N=5760 particles in a box $(L_x, L_y) = (300a, 500a)$. The packing fraction is $\phi \approx 0.12$. Figure 1 shows the averages and standard deviations of their correlation functions C(r). A power-law decay of correlation is seen in the finite range 6 < r/a < 15. The slope indicates fractal dimension $D_f \approx 1.55$, which is almost the same fractal dimension as the clusters generated by the aggregation model. Though a crossover behavior is seen in the range 15 < r/a < 70, the correlation decays out after that.

B. Contact forces

Our contact model is designed to simulate strongly aggregated particle gels. The contact model used in the original DEM [Cundall and Strack (1979)] takes into account friction forces for the sliding mode, which is essential to simulate dense granular systems. For cohesive granular systems, the rolling friction has been added [Iwashita and Oda

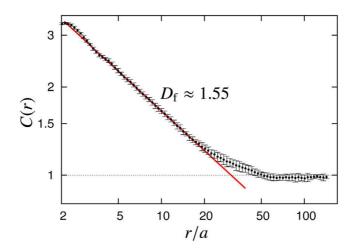


FIG. 1. The density-density correlation functions were evaluated with the fractal networks of $\phi \approx 0.12$ prepared in the box $(L_x, L_y) = (300a, 500a)$. The averages and standard deviations were taken over ten samples. The red line indicates the slope corresponding to $D_f \approx 1.55$.

(1998)]. This extension is also required to reproduce the behavior of particle gels having chainlike local structures. Our implementation is similar to the model used for cohesive granular systems. Since the dynamic friction, which is modeled in typical contact models, is unclear for colloidal systems, this part is different in our model. Though a brief summary will be given below, the detailed descriptions of our implementation were given in another paper [Seto *et al.* (2012)].

We assume that interactions acting among particles are only short-range forces. No interparticle interaction acts between two particles before getting into contact. Once the gap between two particles becomes zero, a cohesive force starts to act between them. For simplicity, our simulation model assumes immediate bond generation, which is expected to give the upper limit of the consolidation behavior. When compression-rate dependence is problem, the condition of bond generation can be crucial. Finite compression rates can suppress bond generation, leading to a weaker consolidation.

The forces and moments are assumed to be Hookian: Let us consider the contact interactions between particles i and j. The center-to-center distance between them is $r^{(i,j)} \equiv |\mathbf{r}^j - \mathbf{r}^i|$, and the gap $\delta^{(i,j)} \equiv r^{(i,j)} - 2a$. The normal (separation/overlap) displacement is related to the normal element of the contact force

$$\mathbf{F}_{N}^{(i,j)} = \{k_{N}\delta^{(i,j)} + C\vartheta(-\delta^{(i,j)})(\delta^{(i,j)})^{3}\}\mathbf{n}^{(i,j)},\tag{1}$$

where $\vartheta(x)=1$ for x>0 and $\vartheta(x)=0$ otherwise. $\boldsymbol{n}^{(i,j)}$ is the normal unit vector defined by $\boldsymbol{n}^{(i,j)}\equiv (\boldsymbol{r}^{(j)}-\boldsymbol{r}^{(i)})/r^{(i,j)}$. The second term of Eq. (1) is added to avoid significant overlap between particles. The sliding displacement $\boldsymbol{d}^{(i,j)}$ relates to the tangential part of the contact force

$$\boldsymbol{F}_{\mathrm{T}}^{(i,j)} = k_{\mathrm{S}} \boldsymbol{d}^{(i,j)}. \tag{2}$$

The sliding displacement $d^{(i,j)}$ is the tangential projection of the deviation vector between the original contact points $r^{(i)} + a\xi^{(i,j)}$ and $r^{(j)} + a\xi^{(j,i)}$

$$\mathbf{d}^{(i,j)} \equiv a\{ (\boldsymbol{\xi}^{(j,i)} - \boldsymbol{\xi}^{(i,j)}) - (\boldsymbol{\xi}^{(j,i)} - \boldsymbol{\xi}^{(i,j)}) \cdot \mathbf{n}^{(i,j)} \mathbf{n}^{(i,j)} \},$$
(3)

where the vectors $\boldsymbol{\xi}^{(i,j)}$ and $\boldsymbol{\xi}^{(j,i)}$ indicate the original contact points from the respective centers of the particles and are fixed with them. The bending angle $\varphi^{(i,j)}$ ($\equiv -\sin^{-1}(\boldsymbol{\xi}^{(i,j)}\times\boldsymbol{\xi}^{(j,i)})_z$) is related to the moment acting on the rolling mode

$$M_{\rm R}^{(i,j)} = k_{\rm R} a^2 \varphi^{(i,j)}. \tag{4}$$

These elastic relations are broken when the force or moment exceed threshold values. We assume simple criteria given with three threshold values: The critical normal force $F_{\rm Nc}$, critical sliding force $F_{\rm Sc}$, and critical rolling moment $M_{\rm Rc}$. When the pulling force exceeds the value $F_{\rm N}^{(i,j)} \cdot n^{(i,j)} > F_{\rm Nc}$, the bond is broken and the two particles separate. When the tangential force or rolling torque exceeds the threshold value $|F_{\rm T}| > F_{\rm Sc}$ or $|M_{\rm R}| > M_{\rm Rc}$, both the sliding displacement d and rolling angle $\varphi^{(i,j)}$ are reset to zero, which releases the tangential parts of the stored energy. The maximum strains are related to the threshold forces and moment as follows: $\delta_{\rm c} \equiv F_{\rm N}/k_{\rm N}$, $d_{\rm c} \equiv F_{\rm S}/k_{\rm S}$, and $\varphi_{\rm c} \equiv M_{\rm Rc}/(k_{\rm R}a^2)$.

It must be noted that in our simple model the bond strength of the tangential mode does not depend on the normal load. However, the enlarged contact area due to the normal load may change the tangential strengths [Dominik and Tielens (1995)]. Our neglect of this effect can affect simulations at higher packing fractions.

C. Equation of motion

A particle i may be in contact with other particles j. The total contact force and torque acting on the particle i can be written as follows:

$$\mathbf{F}_{\mathrm{C}}^{(i)} = \sum_{j} \left(\mathbf{F}_{\mathrm{N}}^{(i,j)} + \mathbf{F}_{\mathrm{T}}^{(i,j)} \right),
T_{\mathrm{C}}^{(i)} = \sum_{j} \left(M_{\mathrm{R}}^{(i,j)} + a \left(\mathbf{n}^{(i,j)} \times \mathbf{F}_{\mathrm{T}}^{(i,j)} \right) \right).$$
(5)

Particles are immersed in a viscous fluid, so that hydrodynamic interactions also act on them. For micro or nanosized particles, the particle Reynolds number is extremely small, so the Stokes equations should be used to evaluate the hydrodynamic interactions among many particles [Kim and Karrila (1991)]. However, we do not go into the detailed hydrodynamics here. Hydrodynamic interactions in the Stokes regime are scaled with the velocities of particles. If the slow compression limit is considered, flows induced by particle movements are negligible in comparison with the contact forces. Indeed, some experimental observations suggest that a solvent flow does not contribute the rearrangements of particles in a slow sedimentation of colloidal gels [Brambilla *et al.* (2011)].

As an approximation, the Stokes formula is used in this work; the force and torque acting on a particle i are proportional to the translational velocity $v^{(i)}$ and angular velocity $\omega^{(i)}$, respectively,

$$F_{\rm H}^{(i)} = -6\pi\eta_0 a v^{(i)},$$

$$T_{\rm H}^{(i)} = -8\pi\eta_0 a^3 \omega^{(i)},$$
(6)

where η_0 is the viscosity of the solvent.

Since the interparticle interactions are assumed to be sufficiently stronger than thermal agitations, Brownian forces are also neglected in this work. Consequently, Newton's equations of motions are given as the sum of the contact forces (5) and hydrodynamic interactions (6)

$$m\frac{\mathrm{d}\boldsymbol{v}^{(i)}}{\mathrm{d}t} = \boldsymbol{F}_{\mathrm{C}}^{(i)} + \boldsymbol{F}_{\mathrm{H}}^{(i)},$$

$$\frac{2}{5}ma^{2}\frac{\mathrm{d}\omega^{(i)}}{\mathrm{d}t} = T_{\mathrm{C}}^{(i)} + T_{\mathrm{H}}^{(i)}.$$
(7)

Since particle inertia is very small for colloidal systems, it is a good approximation to neglect the inertia terms (the left hand sides) and solve the force balance equations [Ball and Melrose (1997)]. As explained later (Sec. II E), however, we took a different strategy to find the static equilibriums.

D. Uniaxial compression and static equilibrium

The compression is externally controlled. For simplicity, we focus on examining the uniaxial compression along the y-axis in this work. The periodic boundaries at y = 0 and $y = L_y$ of the simulation box introduced in Sec. II A are replaced by two flat walls. These walls can move along the y-axis like pistons, and they are assumed to be semipermeable; liquid passes through them, while particles do not. When particles get in contact with the

walls, they are rigidly fixed there; particles contacting with the wall move together as one object. The periodic boundaries along the x-axis are still used during the compression simulation.

The stress-controlled compression, in which an external stress is applied to cause the compression, is similar to typical experimental situations, such as osmotic compression. However, due to the higher efficiency of the simulation, we use strain-controlled compression. This also allows us to have better statistics in our data. This work investigates the slow compression limit; the time scale of compression is much longer than the relaxation time of particle motions. In this case, the results obtained with the strain-controlled compression are essentially equivalent to the ones with the stress-controlled compression.

The compressive stress balancing the network resistance is evaluated from the total forces acting on the walls from particles. Since particles directly connecting to the walls (called wall particles) no longer have any mechanical freedom, the forces between wall particles i and particles j contacting with them are summed up as follows:

$$F_{\text{wall}} = \sum_{i} \sum_{j} \mathbf{F}_{C}^{(i,j)} \cdot \mathbf{e}_{y}. \tag{8}$$

When we refer to "compressive stress" in this 2D simulation work, our simulation box is assumed to have a thickness of particle diameter 2a. Therefore, the compressive stresses are given as $P_{\text{top}} = F_{\text{wall}}/(2aL_x)$ and $P_{\text{bot}} = -F_{\text{wall}}/(2aL_x)$.

Our compression simulations are performed in a stepwise manner in order to obtain numbers of equilibriums by a single simulation run. Compression steps are given by two increment ratios w_0 and w; the initial compression from ϕ_0 to ϕ_1 is given as $\phi_1 = w_0 \phi_0$, and the kth packing fraction as $\phi_k = w^{k-1}\phi_1$. The increment ratio w is determined with the number of steps k' from ϕ_1 to ϕ_{\max} : $w = (\phi_{\max}/\phi_1)^{1/(k'-1)}$. The strain-controlled compression is simply realized by translations of the walls with the velocity v_{wall} , so that the packing fraction increases continuously.

When it reaches a target packing fraction ϕ_k , the translations of the walls are suspended to await the equilibrium. Usually, the excess stress due to the quickness of the compression is relaxed by spreading the deformations into the entire system. The following criteria are examined every $m_{\rm exam}$ time steps of the simulation:

- The relative difference between the top and bottom stresses is smaller than a threshold value $A: |P_{\text{top}} P_{\text{bot}}|/P < A$, where P is the average, $P \equiv (P_{\text{top}} + P_{\text{bot}})/2$.
- The relative change of the compressive stress for the last m_{exam} steps is smaller than a threshold value B: |P P'|/P < B, where P' is the one of m_{exam} steps before.
- No bonds were broken for the last m_{exam} steps.

Thus, the compressive stress P_k balancing the network of packing fraction ϕ_k can be determined. Once P_k is determined, the compression continues again for the next target ϕ_{k+1} .

E. Non real-time simulation for quasistatic simulation

In order to reduce finite size effects, the simulation box needs to involve a sufficient number of typical structures. The compressive stress to balance sparse networks is very low, and the most of particles are slightly stressed. In this case, the relaxation time is significantly long. Usually, the overdamped equations of motion, which are given by dropping the right hand sides of Eq. (7) due to the negligible inertia of particles, are used to simulate colloidal suspensions. However, we have taken a different approach for efficiency. As

restricting our scope in the slow compression, we may be allowed to optimize some parameters for a faster simulation. In the slow compression limit, velocities of particles are also slow. In this case, the contact forces dominate the displacements of particles. This is why a reduced viscosity η'_0 still leads to the same equilibrium configurations with a shorter time. The following viscosity gives the critical damped motion in terms of the rolling mode

$$\eta_0^{(\text{cd})} = \frac{\sqrt{k_{\text{R}}m}}{3\pi a}.\tag{9}$$

Though it is not simple problem to find the best value, we used $\eta'_0 = 0.1 \eta_0^{(\text{cd})}$ in the equation of motion (7). This arbitrary selection of the viscosity is justified only if the compression is considered slow enough. This point will be checked in Sec. III C.

III. RESULTS AND DISCUSSION

A. Parameters for contact model

The introduced 2D contact model (see Sec. IIB) is relatively simple, but it still has seven parameters to be given. Traditional experimental measurements to characterize the particle-particle cohesion determine the pull-off force [Larsen (1958)], which corresponds to F_{Nc} in this work. In recent years, the atomic force microscope became a reliable method, which provides more precise data for normal force-displacement relationships [Hodges et al. (2002)]. However, there are fewer experimental measurements to determine the parameters of the other modes [Heim et al. (1999); Ecke et al. (2001)]. The experimental measurement of the three-point bending test by using optical tweezers is remarkable [Pantina and Furst (2005); Furst and Pantina (2007)], which provides parameters for the rolling mode, $M_{\rm Rc}$ and $k_{\rm R}$ (or $\varphi_{\rm c}$). In any case, all parameters for a single system have never been determined so far. Thus, our knowledge of the contact forces is still limited, so that we need to set the parameters by hand. But, we may have a certain level of confidence by reproducing a similar bending behavior with the threepoint bending measurements. Our selected parameters are intended to imitate the observed mechanical behavior: A small extent of elastic deformation and irreversible reorganization due to a critical moment.

We have selected two sets of the parameters called bond 1 and bond 2, which are shown in Table I. Bond 1 has the same strengths for the three modes, while bond 2 is 5 times stronger for the normal and sliding mode than the rolling mode. Both have the same maximum strains; elastic deformations give 5% of the radius.

TABLE I. Parameters for the contact model. C is the parameter in Eq. (1) to avoid significant overlap by compression.

		Bond 1	Bond 2
Normal strength	$F_{ m Nc}/F_0$	1	5
Sliding strength	$F_{ m Sc}/F_0$	1	5
Rolling strength	$M_{ m Rc}/F_0$	1	1
Normal strain	$\delta_{ m c}/a$	0.05	0.05
Sliding strain	$d_{ m c}/a$	0.05	0.05
Rolling strain	$arphi_{ m c}$	0.05	0.05
Parameter in Eq. (1)	$C(a^3/F_0)$	8×10^4	8×10^4

The simulation for the three-point bending test consists of the following three steps:

- (i) Prepare a linear chain under no stress.
- (ii) Apply the forces $(F_{\rm ex},0,0)$ at the central particle and $(-F_{\rm ex}/2,0,0)$ at both the ends and wait for equilibrium.
- (iii) Stop applying the forces and wait for equilibrium.

The three snapshots i–iii in Figs. 2(a) and 2(b) show the configurations of the respective equilibriums of the bond 1 simulation. Though the data are not shown here, the results of bond 2 are similar. The two results were obtained with two slightly different forces: (a) $F_{\rm ex}/F_0=0.22$, (b) $F_{\rm ex}/F_0=0.23$. If the external force did not reach the threshold, the initial linear shape remained after the test (see (a) iii). On the other hand, if the bond stress exceeded the threshold value, some irreversible rearrangement took place. As a result, the initial shape was not recovered (see (b) iii). In the latter case, the bending deformation proceeds until the moment acting on the broken bond becomes smaller than the threshold due to the increase of the bending angle. This is why the small increment of the applied forces leads to the visible difference of the deformation [see ii of (a) and (b) in Fig. 2]. The slight bending deformation seen by (a) ii is close to the limit of elastic deformation of this cluster.

Thus, the parameters were chosen to simulate some brittle behavior of colloidal aggregates; the local structures remain unless bond breakups take place. In this test, the rolling mode of the contact model is responsible for the cluster's deformation.

B. Parameters of the compression simulation

The initial configurations (Sec. II A) are fractal-like networks with a packing fraction $\phi_0 \approx 0.12$, where $(L_x, L_y) = (300a, 500a)$ and N = 5760 for bond 1 simulation. Since the calculation cost of the bond 2 simulation is higher, smaller system size, $(L_x, L_y) = (200a, 500a)$ and N = 3840, is simulated. The first target packing fraction is set to $\phi_1 = (4/3)\phi_0 \approx 0.16$. The increment ratio and the number of compression steps are w = 1.1 and k' = 17, respectively. The compression finally reaches to $\phi_{\text{max}} \approx 0.74$. The relaxation time depends on the parameters of the bonds. To account for this, the wall velocities are set to $v_{\text{wall}}/v_0 = 5 \times 10^{-4}$ and $v_{\text{wall}}/v_0 = 1 \times 10^{-4}$ for the bond 1 and bond 2 simulations, respectively, where $v_0 \equiv a\sqrt{k_{\text{R}}/m}$. In the equilibrium checks (Sec. II D) after every $m_{\text{exam}} = 10^4$ time integration steps, $A = 10^{-2}$ is used for both the simulations, and $B = 10^{-3}$ and 10^{-4} for bond 1 and for bond 2 simulations, respectively.

C. Uniformity of compression

As explained in Sec. IIE, it is useful to introduce artificial parameters to speed up the compression simulation. Therefore, we started to check that our method reproduced the

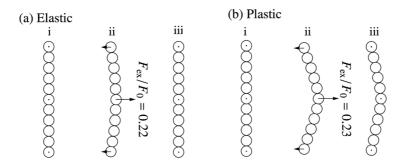


FIG. 2. The three-point bending test for a linear aggregate consists of the three steps i–iii. When a smaller external force ($F_{\rm ex} = 0.22F_0$) is applied, the elastic deformation is seen (a), and when it is slightly larger ($F_{\rm ex} = 0.23F_0$), the bond breakups cause the plastic deformation (b).

quasistatic compression as expected. If compression is too fast, the regions near the wall are easily crushed. So, we examined the uniformity of the deformations along the compression axis. The uniformity of compression can be seen via the y dependence of the packing fraction $\bar{\phi}(y)$, which is defined as the packing fraction in the sliced ranges: $y - \delta L/2 < y' < y + \delta L/2$ (where $\delta L = L_y/20$ was chosen). Due to the heterogeneous structure and finite system size, the uniformity cannot be judged with a single compression simulation. This is why we took the averages over ten simulation runs with different initial configurations.

Figure 3 shows the results for the bond 1 simulations, where every second compression step is plotted. Although we can see an undesirable drop at the middle of the first compression ($\phi = 0.16$), the compression is satisfactorily uniform along y-axis after that. The steep drops at both the edges relate to the integrity of the walls; particles connecting to the walls are not allowed to move (see Sec. II D). Equivalent results were also obtained with the bond 2 simulation with a slower compaction speed (see Sec. III B).

D. Data of compressive consolidation

Once the system reaches a static equilibrium under a compressive stress P, further compression requires a finite increment: $P \to P + \Delta P$. Therefore, the balancing stress P can be considered as the strength of the gel network, i.e., the *compressive yield stress* P_y [Buscall and White (1987)]. A simulation run of the stepwise compression (Sec. II E) finds a series of P_y vs. ϕ relations. Figure 4 plots the results of the bond 1 and bond 2 simulations, where the unit of the stress is $P_0 = F_0/a^2$. The compression from $\phi \approx 0.16$ to $\phi \approx 0.74$ shows wide ranges of P_y (about four decades). These results indicate significantly rapid compressive-strain hardening.

Simulation provides various information, which allow us to understand the compression. Some of the data indicate that there are three regimes in the compression process, which will be seen in the following section.

1. Bond creation

Bond creation is essential to understand the irreversible consolidation of the compression. Due to heterogeneous structure of the networks, the compressive deformations are not affine. Consequently, two separated particles may come in contact and newly bond

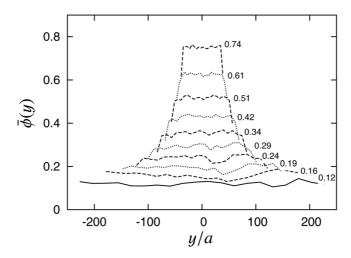


FIG. 3. The y dependence of packing fractions $\bar{\phi}(y)$ is shown for every second compression step (ϕ_i , i = 1, 3, 5...). The solid line indicates the initial configuration.

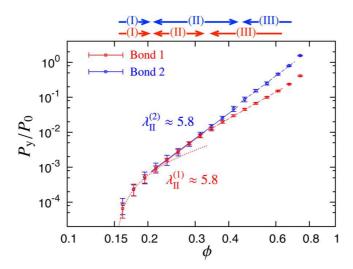


FIG. 4. The compressive yield stress $P_y(\phi)$ is evaluated by the simulations of stepwise compression. Its averages and standard deviations taken over ten runs are shown. The red squares represent the result of the bond 1 simulations, and the blue circles of the bond 2 simulations. The dotted curve shows the fitting function of Eq. (11), and (solid and dashed) straight lines show the power-law functions (12). The arrows indicate ranges of the three regimes: (I) Elastic-dominant regime, (II) single-mode plastic regime, and (III) multimode plastic regime. The average exponents λ are written on the figure.

with each other. The mean contact number per particle reflects new bond creations. The result of bond 1 simulation is shown in Fig. 5(a). The compression continuously changes the value from 2 to about 4 with increasing rate, so we do not see distinct regimes in this.

2. Stored and dissipated energies

The bonds have finite strength, and they can be broken up or irreversibly reorganized by certain applied stress. Such events cause the plastic deformation of the networks, which contribute the irreversibility. The translations of the wall by external stress inject energy into the system. Part of the energy are stored in contact bonds first and dissipated as bond ruptures. We can see this energy flow in the successive increments of the total stored and dissipated energies for each compression step [Fig. 5(b)]. The total dissipated energy exceeds the total stored energy at the early stage, $\phi \approx 0.2$. Accordingly,

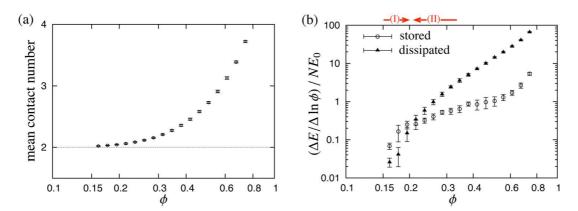


FIG. 5. (a) The mean contact number per particles increases as the compression proceeds. The standard deviations are taken over the averages of ten simulations. (b) The successive increments of mean bond stored and mean dissipated energy rates are shown, where $E_0 = k_{\rm B} a^2 \phi_{\rm c}^2/2$. The rates are obtained by normalizing with the compressive strain $\Delta \log \phi$. The averages and standard deviations are taken over ten runs of the bond 1 simulation.

we can identify the boundary of two regimes: Elastic-dominant regime (I) and plastic regime (II).

3. Bond rupture

The accumulated numbers of the bond ruptures $N_{\text{rup}}^{(mode)}$ were recorded as distinguishing the stress modes causing the breakup, where the *mode* indicates "connection break," "sliding," or "rolling." The rupture rates $\Gamma_{\text{rup}}^{(mode)}$ can be defined as the number of breakups normalized with the total particle number and relative compressive strain

$$\Gamma_{\text{rup}}^{(mode)} \equiv \frac{1}{N} \frac{dN_{\text{rup}}^{(mode)}}{d \ln \phi}.$$
 (10)

Figure 6 shows the results of both the bond 1 and bond 2 simulations. At lower packing fractions, only rupture events occur due to rolling. This indicates that compression of loose networks is achieved by bending deformations of particulate chains. When the compaction reaches a certain point, further compression requires sliding or separation of contacting particles. The onset of this mixed-rupture mode depends on the parameters of the contact forces. The connection breaks start between $\phi=0.31$ and 0.34 in bond 1 simulations, and between $\phi=0.42$ and 0.46 in bond 2 simulations. They split the plastic deformation into two parts: Single-mode plastic regime (III) below and multimode plastic regime (III) above.

E. Three stages of compression

The date shown in the Sec. III D indicate that three distinct behaviors can be recognized in the compression process. Let us discuss them one by one here.

1. Elastic-dominant regime

There is no percolation path in the ten initial configurations of $\phi_0 \approx 0.12$ [see Fig. 7(a)]. Hence, no compressive stress is required to compress them in the slow compression limit. After some compaction, the first spanning path appears, and the network begins to resist the compressive stress. At the gel point, a single-linking chain (percolation path) resists the external stress between top and bottom. This system-spanning cluster is

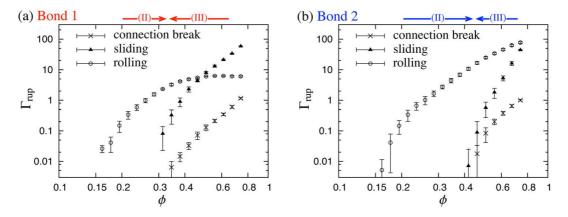


FIG. 6. Bond rupture rates Γ_{rup} are compared for two types of bond: (a) Bond 1 and (b) bond 2. The bond ruptures are recorded by the causing stress. The rates of the separation due to normal forces are plotted by squares, the ones of the regeneration due to sliding forces or rolling moments by triangles and circles, respectively.

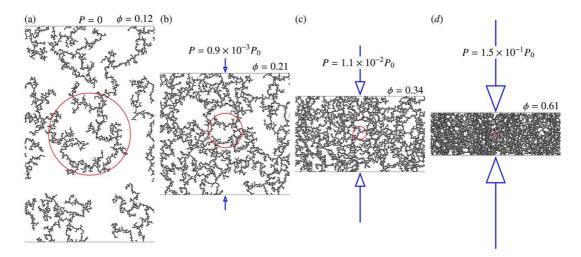


FIG. 7. Snapshots of the equilibrium configurations under uniaxial compression. The initial configuration (a) is a prepared sample in Sec. II A, whose packing fraction is $\phi \approx 0.12$. The configurations (b) and (c) show the beginning of the *single-mode plastic regime* ($\phi \approx 0.21$) and the *multimode plastic regime* ($\phi \approx 0.34$), respectively and (d) shows $\phi \approx 0.61$. The red circles express the correlation lengths; their diameters are $4\xi^{(0.5)}$, which will be evaluated in the later section (Sec. III F).

deformed as a whole, so that strains of single bonds can be very small. Therefore, the dominant response to the external stress is elastic deformation; the work by compression is stored in the contact bonds [see Fig. 5(b)].

In this range, the power-law form expanding at the gel point ϕ_g is suitable to capture the P_y - ϕ curve [de Gennes (1976)]

$$P_{y}/P_{0} = C'(\phi - \phi_{g})^{\lambda'}, \quad \text{for } \phi > \phi_{g}. \tag{11}$$

In Fig. 4, the dotted curve shows the fitting result with the function (11) for the bond 1 simulation data of $\phi_g < \phi < 0.2$. The fitting gives the extrapolated gel point as $\phi_g \approx 0.15$. The evaluated exponent $\lambda' \approx 1.5 (\neq 1)$ represents some nonlinearity. The compression induces some new contacts, so that the numbers of percolation paths are increased. The rise of resistance due to such increasing paths can be a plausible interpretation of the nonlinearity in this elastic-dominant regime.

It must be noted that our simulation results in this range might have large statistical fluctuations. The typical length scale of the structure is comparable to the system size [compare the drawn circle and the box size in Fig. 7(a)], and consequently only a few paths enter the averaging. Therefore, the gel point ϕ_g obtained in the above fitting has only limited significance.

2. Single-mode plastic regime

By considering two data [Figs. 5(b) and 6], we identified the single-mode plastic regime in the ranges: $0.2 < \phi < 0.31$ for bond 1 simulations and $0.2 < \phi < 0.42$ for bond 2 simulations.

This ϕ -dependence of the consolidation behavior has been discussed with a scaling concept [Buscall *et al.* (1988); Shih *et al.* (1990)]. The power-law relationships of P_y and ϕ have been also observed in experiments [Buscall *et al.* (1987); Madeline *et al.* (2007); Parneix *et al.* (2009)]

$$P_{y}(\phi)/P_{0} = C\phi^{\lambda}. \tag{12}$$

A similar power-law behavior can be seen in our simulation results (Fig. 4). The least squares fitting gives the almost same exponents: $\lambda_{II}^{(1)} \approx 5.8 \pm 0.5$ and $\lambda_{II}^{(2)} \approx 5.8 \pm 0.4$, for the bond 1 and bond 2 results, respectively.

Let us look more closely at this regime. Figure 7(b) shows the configuration of particles at the beginning of this range ($\phi \approx 0.21$) in a bond 1 simulation. At the gel point, a single-linking path spanned the entire box. In contrast, multilinking structures span the system here. Since the maximum bending moment of a random-walk chain is proportional to the inverse of the chain size, the supportable loads of larger loops are smaller. The variety of the mesh sizes indicates a heterogeneity of the local strengths. Though large empty spaces remain, the relatively dense meshes fill the space from the bottom to the top [Fig. 7(b)]. Further compression requires destroying a part of them. As shown in Fig. 6, the rolling-mode ruptures are the only rupture events seen in this range. Therefore, the size of the responsible mesh structures determines the compressive yield stress P_{γ} .

Thus, in the single-mode plastic regime, the length scale is essential; the compression breaks larger and weaker structures into smaller and more robust structures. Fractal model was employed to give the length scale from the packing fraction [Brown (1986); Shih *et al.* (1990)] (see Sec. III F). According to the nature of a fractal, a portion of a fractal cluster is also a small fractal cluster. If the compression of fractal networks causes only fragmentation of fractal clusters into smaller pieces, it can be expected that the correlation length is decreased while keeping the same fractal dimension. This optimistic expectation leads us to employ the fractal model for the compression problem. We will check this point in Sec. III E 3.

3. Multimode plastic regime

The onset of connection breaks indicates that the compression enters a new regime. This transition point depends on the parameters of the bonds. We consider the data above $\phi \approx 0.34$ and $\phi \approx 0.46$ in bonds 1 and 2 simulations as the multimode plastic regime. In these ranges, the compression curves look to follow a power-law. However, the evaluated exponents are totally different with each other: $\lambda_{\rm III}^{(1)} \approx 4.3 \pm 0.2$ and $\lambda_{\rm III}^{(2)} \approx 5.8 \pm 0.4$. It is by chance that the exponent of bond 2 simulations is similar with the one in the single-mode plastic regime. The exponent in this regime is easily affected by the parameters of the contact model, that implies absence of a simple scaling law.

Figure 7(c) depicts the beginning of this regime of a bond 1 simulation ($\phi \approx 0.34$). There are still large loops remaining, but they look like voids due to the denser surroundings. Here, we can easily find dense meshes and trimers (a trimer can be considered as the building block of a close packing). If they are next to each other, the entire object can be considered as a lump. The same scenario of the *single-mode plastic regime* seems to work; denser mesh domains are piled up over the entire system. However, due to the finite size of particles, the mechanical response of denser meshes is not the same as looser ones. The crush of them involves sliding ruptures and connection breaks, which are seen in Fig. 6. Since the criteria of destruction include the all three modes, the compression curve depends on the details of the contact force.

This regime terminates due to the close packing, where rigidity of particles prevents reorganizations of particles. Since our simplified contact model is not accurate for that, we cannot specify the upper end of the range.

F. Fractal correlation under compression

During compression, separated particles can newly come into contact. Consequently, mesh size decreases as ϕ is increased by compression. If we employ the fractal model

[Brown (1986); Shih *et al.* (1990)] to explain the ϕ -dependence of P_y , the structure change needs to follow a special manner; the fractal dimension D_f characterizing the local structures does not depend on the packing fraction ϕ , and the correlation length ξ is a decreasing function of the packing fraction ϕ , $\xi \sim \phi^{-1/(d-D_f)}$.

The fractal dimension D_f can be estimated from the density-density correlation function C(r) (see Appendix). Figure 8 shows averages of the correlation functions C(r) of every second compression step, ϕ_i (i=1, 3, 5,...), of the bond 1 simulation results. The results of the bond 2 simulations were almost the same. The correlation of the density is mostly decreasing functions of the two-point distance r. The correlation of the configuration before compression is the largest and reaches the farthest distance (solid line). The compression reduces this correlation in a continuous manner.

The fractal correlation appears as a straight slope in the log-log plot of C(r), i.e., $C(r) \sim r^{-(d-D_{\rm f})}$. Though the straight lines can be recognized in the initial configuration, the compressed networks show slightly curved lines. In order to make them easier to see, we introduce the fractal dimension profile $D_{\rm f}(r)$ from the local slope of the correlation function at each distance r

$$D_{\rm f}(r) \equiv d + \frac{\mathrm{d} \ln C(r)}{\mathrm{d} \ln r}.$$
 (13)

The results are shown in Fig. 9(a). As mentioned in Sec. II A, the initial configurations (solid line) consist of three parts: A fractal plateau (6 < r/a < 15) indicating $D_{\rm f}^* \approx 1.55$, crossover range (15 < r/a < 70), and 2D-like uniform network (r/a > 70). Thus, though the recognizable fractal plateau is limited, the $D_{\rm f}(r)$ profiles of the initial configurations agree with the expected behavior as fractal networks.

Once the networks are compressed, the fractal correlations are affected immediately. Indeed, the first compression step of our simulation ($\phi \approx 0.16$) shows the entire change of $D_{\rm f}(r)$: A narrower plateau indicating a rise of the fractal dimension and shifts of the crossover and uniform ranges to shorter lengths. These results suggest that not only long-distance correlations, but short-distance correlations can be affected by the compressive deformation at the early stage. This tendency continues for the further compression.

Though the profiles $D_{\rm f}(r)$ for the compressed networks indicate that monofractal assumption does not work, it may be worth determining the ϕ dependence of the correlation

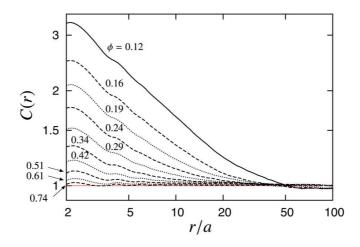


FIG. 8. The density-density correlation functions C(r) of compressed networks are shown. The solid line shows the initial configuration ϕ_0 and the dashed or dotted lines the every second compression step ϕ_i (i = 1, 3, 5,...). They are averaged values over ten runs of simulations.

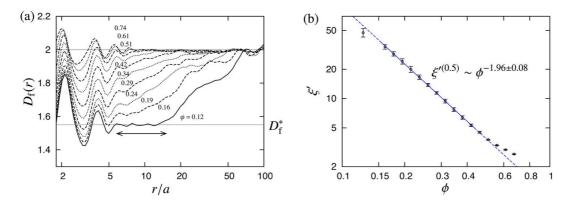


FIG. 9. (a) The fractal dimension profiles $D_{\rm f}(r)$ evaluated by Eq. (13) are plotted. The solid line shows the initial configuration ϕ_0 , and the dashed or dotted solid lines the every second compression step ϕ_i (i=1,3,5,...). The numerical values indicate the packing fractions. (b) The ϕ -dependence of the correlation length $\xi^{(0.5)}$ (see the definition in the text).

length ξ . Since the slopes of C(r) in Fig. 8 are not constant, it is ambiguous to determine ξ from them. In our purpose, we may consider the correlation length as the length scale where the network looks uniform. The typical length scale for the uniformity can be determined by evaluating fluctuation of local densities [Masschaele *et al.* (2009)]. The local densities are defined by boxes of size l, which are denoted by $\rho_i(l)$. If the size of box is larger than the correlation length ξ , the local densities show little fluctuation; the system looks uniform. Thus, the standard deviation of the local densities normalized by the global density, $\Delta \rho(l)/\langle \rho \rangle$, measures the uniformity. Due to the finite system size, we compare here the lengths showing a common finite fluctuation, 0.5. The actual values of the correlation lengths ξ should be larger than the evaluated lengths $\xi^{\prime(0.5)}$, so a common arbitrary factor may be given to adjust. Figure 9(b) shows the result of the lengths $\xi^{\prime(0.5)}$ satisfying $\Delta \rho(\xi^{\prime(0.5)})/\langle \rho \rangle = 0.5$. We find a power-law relation between ξ and ϕ with an exponent -1.96 ± 0.08 . The obtained exponent is a little bit smaller than the fractal assumption: $-1/(d-D_f^*) \approx -2.2$. The evaluated correlation lengths, $4\xi^{\prime(0.5)}$, are also shown as the diameter of the circles drawn in Fig. 7.

IV. CONCLUSION

We focused on investigating compression of particle gels. Inspired by scaling theory for polymer gels, the fractal model has been introduced to explain the packing-fraction dependence of particle gels' rheology [Brown (1986); Shih *et al.* (1990)] and referred for the compression process [Buscall *et al.* (1988)]. The model assumes that the structure of a particle gel is fractal network. However, the simple question whether a particle gel under compression is fractal network or not, has left unanswered. We have aimed to answer this question by introducing a particle-scale simulation model in the limit of strongly aggregated particle gels. In this case, the cohesive force among contacting particles is assumed to be so strong that Brownian forces do not affect the structural evolution of gels.

Our simulation reproduced the reasonable consolidation behaviors as ϕ vs. P_y relationships in the case of quasistatic compression. By monitoring various particle-scale information, i.e., mean contact number, stored/dissipated energy, and number of bond ruptures, we identified the three distinct regimes: (I) Elastic-dominant regime, (II) single-mode plastic regime, and (III) multimode plastic regime. At the gel point, there are many "dead end" branches, where the particles in such branches do not contribute to the

strength of the network P_{y} . Compression makes separated particles come into contact, so that the mesh size becomes smaller and smaller. This explanation is already known and qualitatively true for the most part. Such shrinkage of the typical length scale causes a transition of the local mechanical response from (II) to (III) in the plastic regimes. While the length scale is large enough, the rolling mode is the responsible for the deformation. At a certain length scale, the sliding and normal modes become more important for further compression. Thus, we confirmed that a single regime could never cover the wide range of packing fractions in spite of subtle appearance in the ϕ vs. $P_{\rm v}$ relationships. The simulation results also provided an insight that heterogeneity in the local mesh sizes plays some roles in the way of reorganization under compression and overall network strength. Mechanical correlations (connectivity) determine which parts of the network are destroyed under an applied stress. If a percolation path consisting of robust domains is built, they support a large fraction of the applied stress. In this case, the weakest domain in the path is most probable to be destroyed. This restructuring yields a smaller and robuster domain, which results in the reinforcement of the percolation path. However, such mechanism is subtle because compression is not continuing deformation and tends to reduce the heterogeneity.

In order to see whether the fractal assumption remains or not in particle gels under compression, we evaluated the density-density correlation C(r) for the simulation results. The evaluated fractal dimension profile $D_{\rm f}(r)$ says that compression affects both the local structure and correlation length in the early stage. Thus, our results are contradictory to the application of the fractal model to compression processes. However, the fractal dimension profiles $D_{\rm f}(r)$ show a systematic change in the *single-mode plastic regime*. This result seems to indicate required ingredients to upgrade the fractal model for compression processes.

The simulation model of this work is simple; we neglect various factors in real particle gels to make clear the focus of study and to optimize the simulation speed in order to achieve large system sizes. For example, we employed a simple contact model, which depends on only configuration of particles and has no history dependence. However, cohesion between particles in real system may be more complex, e.g., the bonding or breakup may require certain time periods. In order to deal with such systems, our quasistatic simulation framework needs to be extended. This extension is relevant for the future work because there are many experimental works investigating on the time/rate-depending aspects of colloidal gels and yield stress fluids [Manley *et al.* (2005a); Bonn and Denn (2009); Brambilla *et al.* (2011)].

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APPENDIX: DENSITY-DENSITY CORRELATION FUNCTION

In order to study colloidal gels, we need to have some tools to characterize random structured systems. The density-density correlation function $C(d\mathbf{r})$ is used for this purpose. The local density function $\rho(\mathbf{r})$ is defined as follows:

$$\rho(\mathbf{r}) = \begin{cases} 1, & \mathbf{r} \text{ is in the solid phase,} \\ 0, & \mathbf{r} \text{ is in the liquid phase.} \end{cases}$$
(A1)

By taking the average over the entire space of the system, the density-density correlation function $C(d\mathbf{r})$ is defined as follows:

$$C(d\mathbf{r}) \equiv \frac{\langle \rho(\mathbf{r})\rho(\mathbf{r}+d\mathbf{r})\rangle}{\langle \rho(\mathbf{r})\rangle^2}.$$
 (A2)

When the system is isotropic, the correlation is given in terms of the distance, $r = |d\mathbf{r}|$, which can be obtained by taking averages over all directions

$$C(r) \equiv \langle C(d\mathbf{r}) \rangle_{r=|d\mathbf{r}|}.$$
 (A3)

The correlation function C(r) can be regarded as a conditional probability to find particles. Since it is normalized by the entire probability, the value 1 means no correlation.

It is known that strongly aggregated gels have structures involving fractal correlations. The local structures are equivalent to fractal flocs. For fractal flocs, the relation between the number of particles N and the radius of gyration $R_{\rm g}$ follows a power-law:

$$N \sim R_{\mathfrak{g}}^{D_{\mathsf{f}}}.$$
 (A4)

The exponent D_f is called fractal dimension. Therefore, the average packing-fraction profile of the clusters is given as follows:

$$\phi(r) \sim r^{-(d-D_{\rm f})},\tag{A5}$$

where r is the distance from the center of mass. Since fractal gels can be considered as cluster-filling networks, the local structure should coincide with this density profile (A5). Consequently, the density-density correlation function C(r) has the same functional form: $C(r) \sim \phi(r)$. In a fractal gel, the correlation reaches a finite distance, which is called the correlation length ξ . For $r > \xi$, the correlation does not remain

$$C(r) \sim \begin{cases} r^{-(d-D_{\rm f})}, & \text{for } r < \xi. \\ 1, & \text{for } r > \xi. \end{cases}$$
 (A6)

If the local densities are evaluated in boxes of size ξ , the system should look uniform.

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